

# A-Gas R448A

# A-Gas (U.S. Headquarters)

Version No: 6.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **26/07/2021**Print Date: **15/03/2022**L.GHS.USA.EN

#### **SECTION 1 Identification**

#### **Product Identifier**

Product name	A-Gas R448A
Chemical Name	Not Applicable
Synonyms	R448A
Proper shipping name	Liquefied gas, n.o.s. (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Recommended use of the chemical and restrictions on use

Relevant identified uses	Refrigerant.
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## Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	A-Gas (U.S. Headquarters)
Address	1100 Haskins Rd. Bowling Green, OH 43402 United States
Telephone	14198678990
Fax	1-419-867-3279
Website	www.agas.com/us
Email	tammy.myers@agas.com

#### **Emergency phone number**

Association / Organisation	PERS	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	1-800-633-8253	+1 855-237-5573
Other emergency telephone numbers	International 1-801-629-0667	+61 2 9186 1132

Once connected and if the message is not in your prefered language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

#### SECTION 2 Hazard(s) identification

#### Classification of the substance or mixture

## NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification Gases Under Pressure (Liquefied Gas)

#### **Label elements**





Signal word	Warnin

## Hazard statement(s)

H280

Contains gas under pressure; may explode if heated.

# Hazard(s) not otherwise classified

Not Applicable

# Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.

## Precautionary statement(s) Prevention

Not Applicable

## Precautionary statement(s) Response

Not Applicable

## Precautionary statement(s) Storage

**P410+P403** Protect from sunlight. Store in a well-ventilated place.

# Precautionary statement(s) Disposal

Not Applicable

## **SECTION 3 Composition / information on ingredients**

#### Substances

See section below for composition of Mixtures

#### Mixtures

CAS No	%[weight]	Name
75-10-5	24-28	difluoromethane
354-33-6	24-28	pentafluoroethane
811-97-2	19-23	1,1,1,2-tetrafluoroethane
754-12-1	18-20	2,3,3,3-tetrafluoropropene
29118-24-9	5-10	1,3,3,3-tetrafluoropropene

# **SECTION 4 First-aid measures**

Description of first aid measures		
Eye Contact	<ul> <li>If product comes in contact with eyes remove the patient from gas source or contaminated area.</li> <li>Take the patient to the nearest eye wash, shower or other source of clean water.</li> <li>Open the eyelid(s) wide to allow the material to evaporate.</li> <li>Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners.</li> <li>The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage.</li> <li>Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s)</li> <li>Transport to hospital or doctor.</li> <li>Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur.</li> <li>If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage.</li> <li>Ensure verbal communication and physical contact with the patient.</li> <li>DO NOT allow the patient to tightly shut the eyes</li> <li>DO NOT allow the patient to tightly shut the eyes</li> <li>DO NOT introduce oil or ointment into the eye(s) without medical advice</li> <li>DO NOT use hot or tepid water.</li> </ul>	
Skin Contact	If skin contact occurs:  Immediately remove all contaminated clothing, including footwear.  Flush skin and hair with running water (and soap if available).  Seek medical attention in event of irritation.	
Inhalation	<ul> <li>Following exposure to gas, remove the patient from the gas source or contaminated area.</li> <li>NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer.</li> <li>Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures.</li> </ul>	

If the patient is not breathing spontaneously, administer rescue breathing.
 If the patient does not have a pulse, administer CPR.
 If medical oxygen and appropriately trained personnel are available, administer 100% oxygen.
 Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction.
 Keep the patient warm, comfortable and at rest while awaiting medical care.
 MONITOR THE BREATHING AND PULSE, CONTINUOUSLY.
 Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary.

#### Most important symptoms and effects, both acute and delayed

See Section 11

#### Indication of any immediate medical attention and special treatment needed

for intoxication due to Freons/ Halons;

A: Emergency and Supportive Measures

- Maintain an open airway and assist ventilation if necessary
- Treat coma and arrhythmias if they occur. Avoid (adrenaline) epinephrine or other sympathomimetic amines that may precipitate ventricular arrhythmias. Tachyarrhythmias caused by increased myocardial sensitisation may be treated with propranolol, 1-2 mg IV or esmolol 25-100 microgm/kg/min IV.
- Monitor the ECG for 4-6 hours
- B: Specific drugs and antidotes:
- ► There is no specific antidote

#### C: Decontamination

- Inhalation; remove victim from exposure, and give supplemental oxygen if available.
- Ingestion; (a) Prehospital: Administer activated charcoal, if available. DO NOT induce vomiting because of rapid absorption and the risk of abrupt onset CNS depression. (b) Hospital: Administer activated charcoal, although the efficacy of charcoal is unknown. Perform gastric lavage only if the ingestion was very large and recent (less than 30 minutes)

#### D: Enhanced elimination:

There is no documented efficacy for digresis, haemodialysis, haemoperfusion, or repeat-dose charcoal.

POISONING and DRUG OVERDOSE, Californian Poison Control System Ed. Kent R Olson; 3rd Edition

- ▶ Do not administer sympathomimetic drugs unless absolutely necessary as material may increase myocardial irritability.
- No specific antidote.
- Because rapid absorption may occur through lungs if aspirated and cause systematic effects, the decision of whether to induce vomiting or not should be made by an attending physician.
- ▶ If lavage is performed, suggest endotracheal and/or esophageal control.
- Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.
- ▶ Treatment based on judgment of the physician in response to reactions of the patient

For frost-bite caused by liquefied petroleum gas:

- If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- Analgesia may be necessary while thawing.
- If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- Shock may occur during rewarming.
- Administer tetanus toxoid booster after hospitalization.
- Prophylactic antibiotics may be useful.
- The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]

For gas exposures:

BASIC TREATMENT

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- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

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# ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ► Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

#### **Extinguishing media**

**SMALL FIRE:** Use extinguishing agent suitable for type of surrounding fire.

LARGE FIRE: Cool cylinder.

**DO NOT** direct water at source of leak or venting safety devices as icing may occur.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility

La Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

#### Special protective equipment and precautions for fire-fighters

Fire Fighting	GENERAL  Alert Fire Brigade and tell them location and nature of hazard.  Wear breathing apparatus and protective gloves.  Fight fire from a safe distance, with adequate cover.  Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	<ul> <li>Containers may explode when heated - Ruptured cylinders may rocket</li> <li>Fire exposed containers may vent contents through pressure relief devices.</li> <li>High concentrations of gas may cause asphyxiation without warning.</li> <li>May decompose explosively when heated or involved in fire.</li> <li>Contact with gas may cause burns, severe injury and/ or frostbite.</li> <li>Decomposition may produce toxic fumes of:</li> <li>carbon monoxide (CO)</li> <li>carbon dioxide (CO2)</li> <li>hydrogen fluoride</li> <li>other pyrolysis products typical of burning organic material.</li> <li>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</li> </ul>

#### **SECTION 6 Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

See section 12

#### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used.</li> <li>DO NOT enter confined spaces where gas may have accumulated.</li> <li>Increase ventilation.</li> </ul>
Major Spills	<ul> <li>Clear area of all unprotected personnel and move upwind.</li> <li>Alert Emergency Authority and advise them of the location and nature of hazard.</li> <li>Wear breathing apparatus and protective gloves.</li> <li>Prevent by any means available, spillage from entering drains and water-courses.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

Precautions for safe handling	
Safe handling	<ul> <li>Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature</li> <li>The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines.</li> <li>Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended.</li> <li>Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas.</li> <li>DO NOT transfer gas from one cylinder to another.</li> </ul>
Other information	<ul> <li>Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open.</li> <li>Such compounds should be sited and built in accordance with statutory requirements.</li> <li>The storage compound should be kept clear and access restricted to authorised personnel only.</li> <li>Cylinders stored in the open should be protected against rust and extremes of weather.</li> </ul>

# Conditions for safe storage, including any incompatibilities

Suitable container

- ▶ **DO NOT** use aluminium or galvanised containers
- ► Cylinder:

	<ul> <li>Ensure the use of equipment rated for cylinder pressure.</li> <li>Ensure the use of compatible materials of construction.</li> <li>Valve protection cap to be in place until cylinder is secured, connected.</li> <li>Cylinder must be properly secured either in use or in storage.</li> </ul>
Storage incompatibility	Avoid reaction with oxidising agents metals

# SECTION 8 Exposure controls / personal protection

# **Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

#### **Emergency Limits**

Ingredient	TEEL-1	TEEL-2	TEEL-3
difluoromethane	3,000 ppm	6,500 ppm	39,000 ppm
1,1,1,2-tetrafluoroethane	Not Available	Not Available	Not Available
2,3,3,3-tetrafluoropropene	2,200 ppm	Not Available	1.40E+05 ppm
1,3,3,3-tetrafluoropropene	1,400 ppm	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
difluoromethane	Not Available	Not Available
pentafluoroethane	Not Available	Not Available
1,1,1,2-tetrafluoroethane	Not Available	Not Available
2,3,3,3-tetrafluoropropene	Not Available	Not Available
1,3,3,3-tetrafluoropropene	Not Available	Not Available

## MATERIAL DATA

## **Exposure controls**

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:  Process controls which involve changing the way a job activity or process is done to reduce the risk.  Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Personal protection	
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	When handling sealed and suitably insulated cylinders wear cloth or leather gloves.
Body protection	See Other protection below
Other protection	<ul> <li>Protective overalls, closely fitted at neck and wrist.</li> <li>Eye-wash unit.</li> <li>Ensure availability of lifeline in confined spaces.</li> <li>Staff should be trained in all aspects of rescue work.</li> </ul>

## **Respiratory protection**

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2

up to 100	10000	-	AX-3
100+			Airline**

 $<sup>\</sup>mbox{\ensuremath{^*}}$  - Continuous Flow  $\mbox{\ensuremath{^{**}}}$  - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Latridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

#### **SECTION 9 Physical and chemical properties**

#### Information on basic physical and chemical properties

Appearance	Clear/colourless liquefied gas with a slight ether odour.		
Physical state	Liquified Gas	Relative density (Water = 1)	1.11
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	628
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	-45.9-(-39.8)	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	1120 @21.1C	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	2.98	VOC g/L	Not Available

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7		
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>		
Possibility of hazardous reactions	See section 7		
Conditions to avoid	See section 7		
Incompatible materials	See section 7		
Hazardous decomposition products	See section 5		

#### **SECTION 11 Toxicological information**

#### Information on toxicological effects

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign

#### Inhaled

matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Exposure to high concentrations of fluorocarbons may produce cardiac arrhythmias or cardiac arrest due sensitisation of the heart to adrenalin or noradrenalin. Deaths associated with exposures to fluorocarbons (specifically halogenated aliphatics) have occurred in occupational settings and in inhalation of bronchodilator drugs.

Bronchospasm consistently occurs in human subjects inhaling fluorocarbons. At a measured concentration of 1700 ppm of one of the commercially available aerosols there is a biphasic change in ventilatory capacity, the first reduction occurring within a few minutes and the second delayed up to 30 minutes.

 $Common, generalised \ symptoms \ associated \ with \ non-toxic \ gas \ inhalation \ include:$ 

- b central nervous system effects such as headache, confusion, dizziness, progressive stupor, coma and seizures:
- respiratory system complications may include tachypnoea and dyspnoea;
- ► cardiovascular effects may include circulatory collapse and arrhythmias;
- b gastrointestinal effects may also be present and may include mucous membrane irritation and nausea and vomiting.

Acute intoxication by halogenated aliphatic hydrocarbons appears to take place over two stages. Signs of a reversible narcosis are evident in the first stage and in the second stage signs of injury to organs may become evident, a single organ alone is (almost) never involved.

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple apphysiant. This may happen with little warning of overexposure.

Depression of the central nervous system is the most outstanding effect of most halogenated aliphatic hydrocarbons. Inebriation and excitation, passing into narcosis, is a typical reaction. In severe acute exposures there is always a danger of death from respiratory failure or cardiac arrest due to a tendency to make the heart more susceptible to catecholamines (adrenalin)

#### Ingestion

Not normally a hazard due to physical form of product.

Considered an unlikely route of entry in commercial/industrial environments

Limited evidence suggests that repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.

#### Skin Contact

In common with other halogenated aliphatics, fluorocarbons may cause dermal problems due to a tendency to remove natural oils from the skin causing irritation and the development of dry, sensitive skin. They do not appear to be appreciably absorbed.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include "pins and needles", paleness followed by numbness, a hardening an stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).

#### Eye

Chronic

Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..

On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

 $\label{thm:continuous} \mbox{Halogenated oxiranes may arise following epoxidation of haloalkenes.}$ 

The metabolism of haloethylenes by microsomal oxidation leading to epoxide formation across the double bond has been proposed. The resulting oxiranes are highly reactive and may covalently bind to nucleic acids leading to mutations and possible cancers A measure of such potential carcinogenicity is the development of significant preneoplastic foci in livers of treated rats.

The carcinogenicity of halogenated oxiranes may lie in the reactivity of an epoxide intermediate.

Principal route of occupational exposure to the gas is by inhalation.

It is generally accepted that the fluorocarbons are less toxic than the corresponding halogenated aliphatic based on chlorine. Repeated inhalation exposure to the fluorocarbon FC-11 does not produce pathologic lesions of the liver and other visceral organs in experimental animals. There has been conjecture in non-scientific publications that fluorocarbons may cause leukemia, cancer, sterility and birth defects; these have not been verified by current research. The high incidence of cancer, spontaneous abortion and congenital anomalies amongst hospital personnel, repeatedly exposed to fluorine-containing general anaesthetics, has caused some scientists to call for a lowering of the fluorocarbon exposure standard to 5 ppm since some are mutagens.

# A-Gas R448A TOXICITY IRRITATION Mot Available TOXICITY IRRITATION Inhalation(Rat) LC50; >760000 ppm4h<sup>[2]</sup> Not Available Oral (Mouse) LD50; 1810 mg/kg<sup>[2]</sup> Not Available

	TOXICITY	IRRITATION	
pentafluoroethane	Inhalation(Rat) LC50; >709000 ppm4h <sup>[2]</sup>	Not Available	
	TOXICITY	IRRITATION	
1,1,1,2-tetrafluoroethane	Inhalation(Rat) LC50; 359453.102 ppm4h <sup>[2]</sup>	Not Available	
	тохісіту	IRRITATION	
2,3,3,3-tetrafluoropropene	Inhalation(Rat) LC50; >86.831 ppm4h <sup>[2]</sup>	Not Available	
	тохісіту	IRRITATION	
1,3,3,3-tetrafluoropropene	Inhalation(Rat) LC50; >1157.752 ppm4h <sup>[2]</sup>	Not Available	
Legend:	Nalue obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		

PENTAFLUOROETHANE	Cardiac sensitisation threshold limit >245400 mg/m3 Anaesthetic effects threshold limit 490800 mg/m3 * DuPont SDS
1,1,1,2-TETRAFLUOROETHANE	* with added oxygen - ZhongHao New Chemical Materials MSDS Excessive concentration can have a narcotic effect; inhalation of high concentrations of decomposition products can cause lung oedema.
2,3,3,3- TETRAFLUOROPROPENE	Mutagenicity: Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Experiments showed mutagenic effects in cultured bacterial cells. Reproductive toxicity: Animal testing showed no reproductive toxicity. Teratogenicity: Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity. For similar product, 1,3,3,3-tetrafluoropropene HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is LOW
1,3,3,3- TETRAFLUOROPROPENE	Inhalation (rat) NOEL (28 days): >1.5 mg/l * HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is low, no cardiac sensitisation was observed in dogs with exposures up to 120,000 ppm; repeated dose toxicity in rats (13-wk) found mild effects on the heart (NOEL 5,000ppm); in vitro genotoxicity findings include negative Ames Test and negative human lymphocyte chromosome aberration test; in vivo genotoxicity findings in the mouse micronucleus test were negative (inhalation, mammalian bone-marrow cytogenic test with chromosomal analysis).
1,1,1,2-TETRAFLUOROETHANE & 2,3,3,3- TETRAFLUOROPROPENE & 1,3,3,3- TETRAFLUOROPROPENE	Disinfection by products (DBPs) re formed when disinfectants such as chlorine, chloramine, and ozone react with organic and inorganic matter in water. The observations that some DBPs such as trihalomethanes (THMs), di-/trichloroacetic acids, and 3-chloro-4-(dichloromethyl)-5-hydroxy-2(5H)-furanone (MX) are carcinogenic in animal studies have raised public concern over the possible adverse health effects of DBPs. To date, several hundred DBPs have been identified.  Numerous haloalkanes and haloalkenes have been tested for carcinogenic and mutagenic activities. n general, the genotoxic potential is dependent on the nature, number, and position of halogen(s) and the molecular size of the compound.
2,3,3,3- TETRAFLUOROPROPENE & 1,3,3,3- TETRAFLUOROPROPENE	* Vendor HFO-1234ze is not likely to accumulate in the bodies of humans or animals  The fluoroalkenes vary widely in acute inhalation toxicity. Those, such as perfluoroisobutylene, PFIB, the most highly toxic member, attacks the pulmonary epithelium of rats eventuating in edema and death after a delay of about one day. Other fluoroalkenes, such as hexafluoropropylene (HFP) or chlorotrifluoroethylene (CTFE), also cause pulmonary injury but at lower concentrations produce concentration dependent changes in the renal concentrating mechanism of the rat. Changes in the CNS of rats and rabbits have also been reported for CTFE.

Legend:

🗶 – Data either not available or does not fill the criteria for classification

✓ – Data available to make classification

×

×

×

×

Carcinogenicity

Reproductivity

**Aspiration Hazard** 

STOT - Single Exposure

STOT - Repeated Exposure

# **SECTION 12 Ecological information**

**Acute Toxicity** 

Skin Irritation/Corrosion

Respiratory or Skin

sensitisation

Mutagenicity

Serious Eye Damage/Irritation

×

×

×

×

# Toxicity

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available
Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	96h	Fish	10mg/l	2
LC50	96h	Fish	>81.8mg/l	2
EC50	72h	Algae or other aquatic plants	>114mg/l	2
	Not Available  Endpoint  NOEC(ECx)  LC50	Not Available  Endpoint Test Duration (hr)  NOEC(ECx) 96h  LC50 96h	Not Available     Not Available       Endpoint     Test Duration (hr)     Species       NOEC(ECx)     96h     Fish       LC50     96h     Fish	Not Available     Not Available       Endpoint     Test Duration (hr)     Species     Value       NOEC(ECx)     96h     Fish     10mg/l       LC50     96h     Fish     >81.8mg/l

	EC50	48h	Crustacea	>97.9mg/l	2
	EC50	96h	Algae or other aquatic plants	142mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	LC50	96h	Fish	>81.8mg/l	2
	EC50	72h	Algae or other aquatic plants	>114mg/l	2
pentafluoroethane	EC50	48h	Crustacea	>97.9mg/l	2
	NOEC(ECx)	96h	Fish	10mg/l	2
	EC50	96h	Algae or other aquatic plants	142mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	NOEC(ECx)	72h	Algae or other aquatic plants	~13.2mg/l	2
	LC50	96h	Fish	450mg/l	2
1,1,1,2-tetrafluoroethane	EC50	72h	Algae or other aquatic plants	>114mg/l	2
	EC50	48h	Crustacea	980mg/L	5
	EC50	96h	Algae or other aquatic plants	142mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	NOEC(ECx)	72h	Algae or other aquatic plants	>=2.5mg/l	2
2,3,3,3-tetrafluoropropene	LC50	96h	Fish	33mg/l	2
	EC50	72h	Algae or other aquatic plants	>2.5mg/l	2
	EC50	48h	Crustacea	65mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	EC50	72h	Algae or other aquatic plants	>170mg/l	2
1,3,3,3-tetrafluoropropene	EC50	48h	Crustacea	>160mg/l	2
	EC50(ECx)	48h	Crustacea	>160mg/l	2
Legend:	Ecotox databa	•	A Registered Substances - Ecotoxicological Information uatic Hazard Assessment Data 6. NITE (Japan) - Bioco		

**DO NOT** discharge into sewer or waterways.

# Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
difluoromethane	LOW	LOW
pentafluoroethane	HIGH	HIGH
1,1,1,2-tetrafluoroethane	HIGH	HIGH
2,3,3,3-tetrafluoropropene	HIGH	HIGH

# **Bioaccumulative potential**

Ingredient	Bioaccumulation	
difluoromethane	OW (LogKOW = 0.2)	
pentafluoroethane	LOW (LogKOW = 1.5472)	
1,1,1,2-tetrafluoroethane	LOW (LogKOW = 1.68)	
2,3,3,3-tetrafluoropropene	LOW (LogKOW = 2.1485)	

# Mobility in soil

Ingredient	Mobility
difluoromethane	LOW (KOC = 23.74)
pentafluoroethane	LOW (KOC = 154.4)
1,1,1,2-tetrafluoroethane	LOW (KOC = 96.63)
2,3,3,3-tetrafluoropropene	LOW (KOC = 154.4)

# **SECTION 13 Disposal considerations**

# Product / Packaging disposal

- Evaporate residue at an approved site.
- Return empty containers to supplier. If containers are marked non-returnable establish means of disposal with manufacturer prior to purchase.
- ▶ Ensure damaged or non-returnable cylinders are gas-free before disposal.

# **SECTION 14 Transport information**

#### **Labels Required**



Marine Pollutant

NΩ

## Land transport (DOT)

UN number	3163		
UN proper shipping name	Liquefied gas, n.o.s. (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)		
Transport hazard class(es)	Class 2.2 Subrisk Not Applicable		
Packing group	Not Applicable		
Environmental hazard	Not Applicable		
Special precautions for user	Hazard Label 2.2 Special provisions T50		

# Air transport (ICAO-IATA / DGR)

UN number	3163			
UN proper shipping name	Liquefied gas, n.o.s. * (d	Liquefied gas, n.o.s. * (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)		
Transport hazard class(es)	ICAO/IATA Class  ICAO / IATA Subrisk  ERG Code	2.2  Not Applicable  2L		
Packing group	Not Applicable			
Environmental hazard	Not Applicable			
Special precautions for user	Cargo Only Maximum Passenger and Cargo Passenger and Cargo Passenger and Cargo	Special provisions  Cargo Only Packing Instructions  Cargo Only Maximum Qty / Pack  Passenger and Cargo Packing Instructions  Passenger and Cargo Maximum Qty / Pack  Passenger and Cargo Limited Quantity Packing Instructions  Passenger and Cargo Limited Maximum Qty / Pack		

# Sea transport (IMDG-Code / GGVSee)

UN number	3163			
UN proper shipping name	LIQUEFIED GAS, N.O.	LIQUEFIED GAS, N.O.S. (contains pentafluoroethane, difluoromethane and 1,1,1,2-tetrafluoroethane)		
Transport hazard class(es)		2.2 Not Applicable		
Packing group	Not Applicable			
Environmental hazard	Not Applicable			
Special precautions for user	EMS Number  Special provisions  Limited Quantities			

#### Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
difluoromethane	Not Available
pentafluoroethane	Not Available
1,1,1,2-tetrafluoroethane	Not Available
2,3,3,3-tetrafluoropropene	Not Available
1,3,3,3-tetrafluoropropene	Not Available

#### Transport in bulk in accordance with the ICG Code

Product name	Ship Type
difluoromethane	Not Available
pentafluoroethane	Not Available
1,1,1,2-tetrafluoroethane	Not Available
2,3,3,3-tetrafluoropropene	Not Available
1,3,3,3-tetrafluoropropene	Not Available

#### **SECTION 15 Regulatory information**

# Safety, health and environmental regulations / legislation specific for the substance or mixture

#### difluoromethane is found on the following regulatory lists

US AIHA Workplace Environmental Exposure Levels (WEELs)
US CWA (Clean Water Act) - Toxic Pollutants
US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental
Exposure Levels (WEEL)

US TSCA Chemical Substance Inventory - Interim List of Active Substances

#### pentafluoroethane is found on the following regulatory lists

US AIHA Workplace Environmental Exposure Levels (WEELs)
US EPA Integrated Risk Information System (IRIS)
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental Exposure Levels (WEEL)

US TSCA Chemical Substance Inventory - Interim List of Active Substances

# 1,1,1,2- tetrafluoroethane is found on the following regulatory lists

US AIHA Workplace Environmental Exposure Levels (WEELs)
US DOE Temporary Emergency Exposure Limits (TEELs)
US EPA Integrated Risk Information System (IRIS)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental
Exposure Levels (WEEL)

 ${\it US TSCA \ Chemical \ Substance \ Inventory - Interim \ List \ of \ Active \ Substances}$ 

# $\ \ \textbf{2,3,3,3-tetrafluor opropene} \ \text{is found on the following regulatory lists}$

US AIHA Workplace Environmental Exposure Levels (WEELs)
US DOE Temporary Emergency Exposure Limits (TEELs)
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental
Exposure Levels (WEEL)

US TSCA Chemical Substance Inventory - Interim List of Active Substances
US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification
Requirements

US TSCA Section 5(a)(2) - Significant New Use Rules (SNURs)

#### 1,3,3,3-tetrafluoropropene is found on the following regulatory lists

US AIHA Workplace Environmental Exposure Levels (WEELs)
US DOE Temporary Emergency Exposure Limits (TEELs)
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental Exposure Levels (WEEL)

US TSCA Chemical Substance Inventory - Interim List of Active Substances

#### **Federal Regulations**

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	
Gas under pressure	Yes
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No

Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	
Serious eye damage or eye irritation	
Specific target organ toxicity (single or repeated exposure)	
Aspiration Hazard	
Germ cell mutagenicity	
Simple Asphyxiant	
Hazards Not Otherwise Classified	

# US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

# **State Regulations**

# US. California Proposition 65

None Reported

# **National Inventory Status**

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (difluoromethane; pentafluoroethane; 1,1,1,2-tetrafluoroethane; 2,3,3,3-tetrafluoropropene)		
China - IECSC	No (difluoromethane; 2,3,3,3-tetrafluoropropene; 1,3,3,3-tetrafluoropropene)		
Europe - EINEC / ELINCS / NLP	No (2,3,3,3-tetrafluoropropene; 1,3,3,3-tetrafluoropropene)		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZIoC	No (1,3,3,3-tetrafluoropropene)		
Philippines - PICCS	No (1,3,3,3-tetrafluoropropene)		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	No (2,3,3,3-tetrafluoropropene; 1,3,3,3-tetrafluoropropene)		
Vietnam - NCI	Yes		
Russia - FBEPH	No (2,3,3,3-tetrafluoropropene; 1,3,3,3-tetrafluoropropene)		
Legend:	Yes = All CAS declared ingredients are on the inventory  No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

# **SECTION 16 Other information**

Revision Date	26/07/2021
Initial Date	09/10/2015

# **SDS Version Summary**

Version	Date of Update	Sections Updated
5.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
6.1	26/07/2021	Acute Health (skin), Appearance, Classification, Environmental, Exposure Standard, First Aid (swallowed), Ingredients, Physical Properties, Spills (major), Storage (storage incompatibility), Toxicity and Irritation (Other), Use

# Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

**BCF: BioConcentration Factors** 

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

**ELINCS: European List of Notified Chemical Substances** 

NLP: No-Longer Polymers

**ENCS: Existing and New Chemical Substances Inventory** 

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances