



# Opteon™ XL20

Refrigerant (R-454C)

## Product Information

### Pressure Temperature Tables for Opteon™ XL20 (R-454C)

#### Physical Property Summary

Molecular Weight	90.78 g/mol
Saturated Liquid Temperature at One Atmosphere	-45.6 °C
Saturated Vapor Temperature at One Atmosphere	-37.8 °C
Critical Temperature	85.7 °C
Critical Pressure	43.188 bar
Critical Density	461.60 kg/m <sup>3</sup>
Critical Volume	0.00217 m <sup>3</sup> /kg
Ozone Depletion Potential	0
Global Warming Potential (AR4)	148
ASHRAE Standard 34 / ISO 817 Safety Rating	A2L
Lower Flammable Limit	0.293 kg/m <sup>3</sup>

Opteon™ XL20 (R-454C) is a mildly flammable refrigerant with global warming potential (GWP) less than 150 for replacement of R-404A and R-22 in new equipment designs. Opteon™ XL20 is a low GWP hydrofluoro-olefin (HFO) based refrigerant with the optimal balance of properties to replace R-404A and R-22 in positive displacement, direct expansion low- and medium temperature commercial and industrial applications.

Opteon™ XL20 offers similar performance to the refrigerants it is designed to replace which makes it easy and cost-effective to apply in new equipment without major modifications. Classified as mildly flammable (ISO/ASHRAE Class 2L), Opteon™ XL20 allows much higher charge sizes than other more highly flammable refrigerants and can be safely used by following the applicable codes and standards. With a GWP of 148, Opteon™ XL20 falls under the 150-threshold value in the F-Gas regulation 517/2014 and Eco-design, making it particularly suited for hermetically-sealed and multi compressor retail systems.

Since Opteon™ XL20 is a mildly flammable class 2L refrigerant, please check your local regulations and Standards such as PED, EN378 or ISO5149 to verify the allowable filling charge, new equipment design and safe handling requirements for the intended application.

Temperature Pressure Tables

Units: Temperature = °C, Pressure = bar gauge (Torr for <0 bar gauge)

Temperature (°C)	Saturated Pressure (bar)		Temperature (°C)	Saturated Pressure (bar)		Temperature (°C)	Saturated Pressure (bar)	
	Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)
-60	396 Torr	525 Torr	-13	2.785	1.847	34	13.920	11.469
-59	375 Torr	510 Torr	-12	2.920	1.956	35	14.288	11.803
-58	354 Torr	495 Torr	-11	3.057	2.068	36	14.662	12.143
-57	332 Torr	480 Torr	-10	3.199	2.183	37	15.043	12.491
-56	308 Torr	463 Torr	-9	3.344	2.301	38	15.431	12.845
-55	284 Torr	446 Torr	-8	3.493	2.423	39	15.825	13.207
-54	259 Torr	428 Torr	-7	3.645	2.548	40	16.226	13.576
-53	232 Torr	409 Torr	-6	3.802	2.676	41	16.634	13.952
-52	205 Torr	390 Torr	-5	3.962	2.808	42	17.049	14.336
-51	176 Torr	369 Torr	-4	4.126	2.944	43	17.471	14.727
-50	147 Torr	348 Torr	-3	4.295	3.083	44	17.900	15.126
-49	116 Torr	325 Torr	-2	4.467	3.226	45	18.336	15.533
-48	84 Torr	302 Torr	-1	4.644	3.373	46	18.780	15.948
-47	50 Torr	278 Torr	0	4.824	3.524	47	19.231	16.370
-46	16 Torr	252 Torr	1	5.009	3.679	48	19.689	16.802
-45	0.027	226 Torr	2	5.199	3.837	49	20.154	17.241
-44	0.077	198 Torr	3	5.392	4.000	50	20.627	17.689
-43	0.129	170 Torr	4	5.591	4.167	51	21.108	18.146
-42	0.182	140 Torr	5	5.793	4.338	52	21.596	18.611
-41	0.238	109 Torr	6	6.001	4.513	53	22.091	19.086
-40	0.295	77 Torr	7	6.213	4.693	54	22.595	19.569
-39	0.355	43 Torr	8	6.429	4.877	55	23.106	20.062
-38	0.416	9 Torr	9	6.650	5.065	56	23.626	20.564
-37	0.480	0.037	10	6.877	5.258	57	24.153	21.076
-36	0.546	0.086	11	7.108	5.456	58	24.688	21.598
-35	0.614	0.138	12	7.344	5.659	59	25.231	22.129
-34	0.685	0.192	13	7.585	5.866	60	25.783	22.671
-33	0.757	0.247	14	7.831	6.078	61	26.342	23.224
-32	0.833	0.305	15	8.082	6.295	62	26.910	23.787
-31	0.910	0.364	16	8.339	6.517	63	27.486	24.361
-30	0.990	0.426	17	8.600	6.745	64	28.071	24.946
-29	1.073	0.490	18	8.868	6.977	65	28.664	25.542
-28	1.158	0.556	19	9.140	7.215	66	29.265	26.151
-27	1.246	0.624	20	9.418	7.458	67	29.875	26.771
-26	1.337	0.695	21	9.701	7.706	68	30.493	27.404
-25	1.430	0.768	22	9.990	7.960	69	31.119	28.050
-24	1.526	0.843	23	10.285	8.219	70	31.755	28.709
-23	1.625	0.921	24	10.586	8.485	71	32.398	29.381
-22	1.727	1.001	25	10.892	8.756	72	33.050	30.068
-21	1.832	1.084	26	11.204	9.032	73	33.711	30.770
-20	1.940	1.170	27	11.522	9.315	74	34.379	31.487
-19	2.051	1.258	28	11.846	9.604	75	35.056	32.221
-18	2.165	1.349	29	12.176	9.899	76	-	-
-17	2.283	1.443	30	12.512	10.200	77	-	-
-16	2.403	1.540	31	12.855	10.508	78	-	-
-15	2.527	1.639	32	13.203	10.822	79	-	-
-14	2.655	1.742	33	13.558	11.142	80	-	-

Pressure Temperature Tables

Units: Pressure = bar gauge (Torr for <0 bar gauge), Temperature = °C

Pressure (bar)	Saturated Temperature (°C)		Pressure (bar)	Saturated Temperature (°C)		Pressure (bar)	Saturated Temperature (°C)	
	Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)
385 Torr	-59.5	-51.8	1.046	-29.3	-21.5	7.474	12.5	20.1
374 Torr	-58.9	-51.2	1.104	-28.6	-20.8	7.713	13.5	21.0
364 Torr	-58.5	-50.7	1.164	-27.9	-20.1	7.959	14.5	22.0
353 Torr	-57.9	-50.2	1.225	-27.2	-19.4	8.212	15.5	23.0
341 Torr	-57.4	-49.7	1.288	-26.5	-18.7	8.472	16.5	24.0
329 Torr	-56.9	-49.2	1.353	-25.8	-18.0	8.739	17.5	24.9
317 Torr	-56.4	-48.7	1.42	-25.1	-17.2	9.014	18.5	25.9
305 Torr	-55.8	-48.1	1.489	-24.4	-16.5	9.296	19.6	26.9
292 Torr	-55.3	-47.6	1.559	-23.7	-15.8	9.586	20.6	27.9
278 Torr	-54.8	-47.0	1.631	-22.9	-15.1	9.884	21.6	28.9
265 Torr	-54.2	-46.5	1.705	-22.2	-14.4	10.191	22.7	30.0
251 Torr	-53.7	-45.9	1.782	-21.5	-13.6	10.507	23.7	31.0
236 Torr	-53.1	-45.4	1.861	-20.7	-12.9	10.831	24.8	32.0
221 Torr	-52.6	-44.8	1.942	-20.0	-12.1	11.165	25.9	33.1
206 Torr	-52.0	-44.3	2.025	-19.2	-11.4	11.508	27.0	34.1
191 Torr	-51.5	-43.7	2.111	-18.5	-10.6	11.861	28.0	35.2
175 Torr	-50.9	-43.2	2.199	-17.7	-9.9	12.224	29.1	36.2
158 Torr	-50.4	-42.6	2.289	-16.9	-9.1	12.597	30.2	37.3
141 Torr	-49.8	-42.0	2.382	-16.2	-8.3	12.98	31.4	38.4
124 Torr	-49.3	-41.5	2.478	-15.4	-7.6	13.374	32.5	39.5
106 Torr	-48.7	-40.9	2.576	-14.6	-6.8	13.779	33.6	40.5
87 Torr	-48.1	-40.3	2.677	-13.8	-6.0	14.196	34.8	41.6
68 Torr	-47.5	-39.7	2.781	-13.0	-5.2	14.624	35.9	42.7
49 Torr	-47.0	-39.2	2.888	-12.2	-4.4	15.064	37.1	43.8
29 Torr	-46.4	-38.6	2.998	-11.4	-3.6	15.517	38.2	45.0
8 Torr	-45.8	-38.0	3.111	-10.6	-2.8	15.982	39.4	46.1
0.017	-45.2	-37.4	3.227	-9.8	-2.0	16.461	40.6	47.2
0.046	-44.6	-36.8	3.346	-9.0	-1.2	16.953	41.8	48.3
0.076	-44.0	-36.2	3.469	-8.2	-0.4	17.459	43.0	49.5
0.107	-43.4	-35.6	3.595	-7.3	0.5	17.979	44.2	50.6
0.139	-42.8	-35.0	3.725	-6.5	1.3	18.514	45.4	51.8
0.171	-42.2	-34.4	3.858	-5.6	2.1	19.064	46.6	53.0
0.204	-41.6	-33.8	3.995	-4.8	3.0	19.629	47.9	54.1
0.238	-41.0	-33.2	4.136	-3.9	3.8	20.21	49.1	55.3
0.273	-40.4	-32.5	4.281	-3.1	4.7	20.808	50.4	56.5
0.309	-39.8	-31.9	4.43	-2.2	5.5	21.422	51.6	57.7
0.346	-39.1	-31.3	4.583	-1.3	6.4	22.054	52.9	58.9
0.384	-38.5	-30.7	4.741	-0.5	7.3	22.704	54.2	60.1
0.423	-37.9	-30.1	4.903	0.4	8.1	23.372	55.5	61.3
0.463	-37.3	-29.4	5.07	1.3	9.0	24.059	56.8	62.5
0.505	-36.6	-28.8	5.241	2.2	9.9	24.765	58.1	63.7
0.548	-36.0	-28.1	5.417	3.1	10.8	25.491	59.5	64.9
0.592	-35.3	-27.5	5.598	4.0	11.7	26.237	60.8	66.1
0.637	-34.7	-26.8	5.784	5.0	12.6	27.004	62.2	67.4
0.683	-34.0	-26.2	5.975	5.9	13.5	27.793	63.5	68.6
0.731	-33.4	-25.5	6.172	6.8	14.4	28.604	64.9	69.8
0.78	-32.7	-24.8	6.374	7.7	15.4	29.438	66.3	71.1
0.83	-32.0	-24.2	6.582	8.7	16.3	30.295	67.7	72.3
0.882	-31.4	-23.5	6.796	9.6	17.2	31.177	69.1	73.6
0.935	-30.7	-22.8	7.016	10.6	18.2	32.083	70.5	74.8
0.99	-30.0	-22.1	7.242	11.6	19.1	33.015	71.9	76.1
						33.973	73.4	77.3



Temperature Pressure Tables

Units: Temperature = °C, Pressure = kPa

Temperature (°C)	Saturated Pressure (kPa)		Temperature (°C)	Saturated Pressure (kPa)	
	Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)
-60	49	31	-13	380	286
-59	51	33	-12	393	297
-58	54	35	-11	407	308
-57	57	37	-10	421	320
-56	60	40	-9	436	331
-55	63	42	-8	451	344
-54	67	44	-7	466	356
-53	70	47	-6	481	369
-52	74	49	-5	498	382
-51	78	52	-4	514	396
-50	82	55	-3	531	410
-49	86	58	-2	548	424
-48	90	61	-1	566	439
-47	95	64	0	584	454
-46	99	68	1	602	469
-45	104	71	2	621	485
-44	109	75	3	641	501
-43	114	79	4	660	518
-42	120	83	5	681	535
-41	125	87	6	701	553
-40	131	91	7	723	571
-39	137	96	8	744	589
-38	143	100	9	766	608
-37	149	105	10	789	627
-36	156	110	11	812	647
-35	163	115	12	836	667
-34	170	120	13	860	688
-33	177	126	14	884	709
-32	185	132	15	910	731
-31	192	138	16	935	753
-30	200	144	17	961	776
-29	209	150	18	988	799
-28	217	157	19	1015	823
-27	226	164	20	1043	847
-26	235	171	21	1071	872
-25	244	178	22	1100	897
-24	254	186	23	1130	923
-23	264	193	24	1160	950
-22	274	201	25	1190	977
-21	285	210	26	1222	1005
-20	295	218	27	1254	1033
-19	306	227	28	1286	1062
-18	318	236	29	1319	1091
-17	330	246	30	1353	1121
-16	342	255	31	1387	1152
-15	354	265	32	1422	1183
-14	367	275	33	1457	1215

Temperature (°C)	Saturated Pressure (kPa)		Temperature (°C)	Saturated Pressure (kPa)	
	Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)
34	1493	1248	35	1530	1282
36	1568	1316	37	1606	1350
38	1644	1386	39	1684	1422
40	1724	1459	41	1765	1496
42	1806	1535	43	1848	1574
44	1891	1614	45	1935	1655
46	1979	1696	47	2024	1738
48	2070	1781	49	2117	1825
50	2164	1870	51	2212	1916
52	2261	1962	53	2310	2010
54	2361	2058	55	2412	2107
56	2464	2158	57	2517	2209
58	2570	2261	59	2624	2314
60	2680	2368	61	2736	2424
62	2792	2480	63	2850	2537
64	2908	2596	65	2968	2656
66	3028	2716	67	3089	2778
68	3151	2842	69	3213	2906
70	3277	2972	71	3341	3039
72	3406	3108	73	3472	3178
74	3539	3250	75	3607	3323
76	-	-	77	-	-
78	-	-	79	-	-
80	-	-	80	-	-

Pressure Temperature Tables

Units: Pressure = bar kPa, Temperature = °C

Pressure (kPa)	Saturated Temperature (°C)		Pressure (kPa)	Saturated Temperature (°C)	
	Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)
50	-59.5	-51.8	167	-34.4	-26.5
51	-59.1	-51.4	172	-33.7	-25.8
52	-58.7	-51.0	177	-33.0	-25.1
53	-58.4	-50.7	182	-32.3	-24.5
54	-58.0	-50.3	187	-31.7	-23.8
55	-57.7	-50.0	192	-31.0	-23.2
56	-57.4	-49.6	197	-30.4	-22.5
57	-57.0	-49.3	203	-29.7	-21.8
58	-56.7	-49.0	209	-29.0	-21.1
59	-56.4	-48.7	215	-28.2	-20.4
60	-56.1	-48.3	221	-27.6	-19.7
61	-55.7	-48.0	227	-26.9	-19.0
62	-55.4	-47.7	234	-26.1	-18.2
63	-55.1	-47.4	241	-25.3	-17.5
64	-54.8	-47.1	248	-24.6	-16.7
65	-54.5	-46.8	255	-23.9	-16.0
67	-53.9	-46.2	262	-23.2	-15.3
69	-53.4	-45.6	270	-22.4	-14.5
71	-52.8	-45.1	278	-21.6	-13.8
73	-52.3	-44.5	286	-20.9	-13.0
75	-51.7	-44.0	294	-20.1	-12.3
77	-51.2	-43.4	303	-19.3	-11.5
79	-50.7	-42.9	312	-18.5	-10.7
81	-50.2	-42.4	321	-17.7	-9.9
83	-49.7	-41.9	330	-17.0	-9.1
85	-49.2	-41.4	340	-16.1	-8.3
87	-48.7	-40.9	350	-15.3	-7.5
89	-48.3	-40.5	360	-14.5	-6.7
91	-47.8	-40.0	371	-13.7	-5.8
93	-47.4	-39.6	382	-12.8	-5.0
95	-46.9	-39.1	393	-12.0	-4.2
97	-46.5	-38.7	405	-11.1	-3.3
100	-45.8	-38.0	417	-10.3	-2.5
103	-45.2	-37.4	429	-9.5	-1.7
106	-44.6	-36.8	442	-8.6	-0.8
109	-44.0	-36.2	455	-7.7	0.1
112	-43.4	-35.6	469	-6.8	1.0
115	-42.8	-35.0	483	-5.9	1.9
118	-42.3	-34.5	498	-5.0	2.8
121	-41.7	-33.9	513	-4.1	3.7
124	-41.2	-33.4	528	-3.2	4.6
127	-40.7	-32.8	544	-2.2	5.5
130	-40.1	-32.3	560	-1.3	6.4
134	-39.5	-31.6	577	-0.4	7.4
138	-38.8	-31.0	594	0.6	8.3
142	-38.1	-30.3	612	1.5	9.2
146	-37.5	-29.7	631	2.5	10.2
150	-36.9	-29.0	650	3.5	11.2
154	-36.3	-28.4	670	4.5	12.1
158	-35.7	-27.8	690	5.5	13.1
162	-35.1	-27.3	711	6.5	14.1

Pressure (kPa)	Saturated Temperature (°C)		Pressure (kPa)	Saturated Temperature (°C)	
	Liquid (Bubble)	Vapor (Dew)		Liquid (Bubble)	Vapor (Dew)
733	7.5	15.1	755	8.5	16.1
778	9.5	17.1	802	10.6	18.1
826	11.6	19.1	851	12.6	20.2
877	13.7	21.2	904	14.8	22.3
932	15.9	23.3	961	17.0	24.4
990	18.1	25.5	1020	19.2	26.5
1051	20.3	27.6	1083	21.4	28.7
1116	22.5	29.8	1150	23.7	30.9
1185	24.8	32.0	1221	26.0	33.2
1258	27.1	34.3	1297	28.3	35.5
1337	29.5	36.6	1378	30.7	37.8
1420	32.0	38.9	1464	33.2	40.1
1509	34.4	41.3	1555	35.7	42.5
1603	36.9	43.7	1652	38.2	44.9
1703	39.5	46.2	1755	40.8	47.4
1809	42.1	48.6	1865	43.4	49.9
1923	44.7	51.2	1982	46.1	52.4
2043	47.4	53.7	2106	48.8	55.0
2171	50.1	56.3	2238	51.5	57.6
2307	52.9	58.9	2378	54.3	60.2
2452	55.8	61.5	2528	57.2	62.8
2606	58.7	64.2	2687	60.1	65.5
2770	61.6	66.9	2856	63.1	68.2
2944	64.6	69.6	2944	64.6	69.6
3035	66.1	70.9	3129	67.7	72.3
3226	69.2	73.7	3326	70.8	75.0
3429	72.3	76.4			

For more information on the Opteon™ family of refrigerants or other refrigerants from Chemours, visit

**[www.opteon.com](http://www.opteon.com)**

The information set forth herein is furnished free of charge and based on technical data that Chemours believes to be reliable. It is intended for use by persons having technical skill, at their own risk. Because conditions of use are outside our control, Chemours makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe, any patents or patent applications.

© 2016 The Chemours Company FC, LLC. Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC. Chemours™ and the Chemours Logo are trademarks of The Chemours Company.